## Amendments to the Claims

This listing of the Claims will replace all prior versions and listings of the claims in this patent application.

## Listing of the Claims

- 1. (Original) A method for forming an interconnect structure, comprising the steps of:.
  - a) providing an insulating layer over a semiconductor structure;
  - b) forming an opening in said insulating layer;
  - c) forming a fill layer comprised of Cu and Ti over insulating layer;
- d) in a nitridation step, nitridizing said fill layer to form a self-passivation layer comprised of titanium nitride over said fill layer.

## 2-31. (canceled)

- 32. (new) An interconnect structure comprising.
  - an insulating layer over a semiconductor structure having an opening therein; a fill layer comprised of Cu and Ti filling said opening in said insulating layer; and a self-passivation layer comprised of titanium nitride over said fill layer.
- 33. (new) The structure according to Claim 32 further comprising a barrier layer over said insulating layer and underlying said fill layer.

- 34. (new) The structure according to Claim 32 wherein said insulating layer is comprised of a low-k material.
- 35. (new) The structure according to Claim 32 wherein said self-passivation layer is comprised of oxygen-rich titanium nitride.
- 36. (new) The structure according to Claim 32 wherein said opening is a dual damascene shaped opening.
- 37. (new) The structure according to Claim 33 wherein said barrier layer comprises TaN.
- 38. (new) The structure according to Claim 33 wherein said barrier layer is comprised of tantalum nitride, molybdenum, tungsten, chromium, or vanadium and wherein said barrier layer has a thickness of between about 50 and 2000 Angstroms.
- 39. (new) The structure according to Claim 33 wherein said barrier layer has a thickness of between about 50 and 2000 Angstroms.
- 40. (new) The structure according to Claim 32 wherein said Ti is essentially uniformly distributed through said fill layer.
- 41. (new) An interconnect structure comprising.

  an insulating layer over a semiconductor structure having an opening therein;

- a barrier layer over said insulating layer conformally within said opening;
- a fill layer comprised of Cu and Ti filling said opening in said insulating layer and overlying said barrier layer; and
  - a self-passivation layer comprised of titanium nitride over said fill layer.
- 42. (new) The structure according to Claim 41 wherein said insulating layer is comprised of a low-k material.
- 43. (new) The structure according to Claim 41 wherein said self-passivation layer is comprised of oxygen-rich titanium nitride.
- 44. (new) The structure according to Claim 41 wherein said opening is a dual damascene shaped opening.
- 45. (new) The structure according to Claim 41 wherein said barrier layer comprises TaN.
- 46. (new) The structure according to Claim 41 wherein said barrier layer is comprised of tantalum nitride, molybdenum, tungsten, chromium, or vanadium and wherein said barrier layer has a thickness of between about 50 and 2000 Angstroms.
- 47. (new) The structure according to Claim 41 wherein said barrier layer has a thickness of between about 50 and 2000 Angstroms.

- 48. (new) The structure according to Claim 41 wherein said Ti is essentially uniformly distributed through said fill layer.
- 49. (new) An interconnect structure comprising.

  an insulating layer over a semiconductor structure having an opening therein;

  a fill layer comprised of Cu and Ti filling said opening in said insulating layer wherein said Ti is essentially uniformly distributed through said fill layer; and

  a self-passivation layer comprised of titanium nitride over said fill layer.
- 50. (new) The structure according to Claim 49 further comprising a barrier layer over said insulating layer and underlying said fill layer.
- 51. (new) The structure according to Claim 49 wherein said insulating layer is comprised of a low-k material.
- 52. (new) The structure according to Claim 49 wherein said self-passivation layer is comprised of oxygen-rich titanium nitride.
- 53. (new) The structure according to Claim 49 wherein said opening is a dual damascene shaped opening.
- 54. (new) The structure according to Claim 50 wherein said barrier layer comprises TaN.

- 55. (new) The structure according to Claim 50 wherein said barrier layer is comprised of tantalum nitride, molybdenum, tungsten, chromium, or vanadium and wherein said barrier layer has a thickness of between about 50 and 2000 Angstroms.
- 56. (new) The structure according to Claim 50 wherein said barrier layer has a thickness of between about 50 and 2000 Angstroms.